

HM-Cleaner

Type of Adhesive Cleaner of polyurethane hot-melt glue pots before final cross linkage.

Product Benefits

- colourless liquid
- low odour
- good cleaning effects

Typical Applications Glue pots and application equipment.
Please consider the references to disposal of polyurethane hot-melts and cleaning agent residues in the safety data sheets.

Suitable substrates This product is a cleaner for hot-melt PUR based systems and should be thoroughly purged out before bonding takes place with fresh adhesive.

Typical Properties

Property	Value
Colour	clear
Density at 25°C	approx. 1.14 g/cm ³
Viscosity at 25°C (Brookfield, Sp.21, ASTM D 3236-88)	approx. 110 mPa.s
Flash point (Cleveland Open Cup, DIN ISO 2592)	approx. 190 ± 10°C
Shelf life	12 months



Application Instructions

This cleaner is used for cleaning up glue pots and application equipment if a product change is required or for longer breaks.

To clean the glue pot drain the main quantity of the PUR hot-melt. Fill approximately 500 ml of this cleaner into the glue pot. After warming up to maximum 150°C the cleaning agent dissolves the residues of the PUR hot-melt.

Leave in the pot between 1 to 4 hours rotating the glue tank rollers to get a good material circulation and to neutralise the PUR hot-melt in the whole glue pot.

If necessary the procedure can be repeated. At the end the rest of the low viscous mixture is wiped out of the glue pot with a rag using suitable gloves.

Remaining residues in the glue pot may need to be scraped off manually.

If necessary the procedure can be repeated.

Cleaning Instructions

Surplus or spilled cleaner can be picked up with an absorbent cloth.

Typical Packaging

Please contact your local Sales Office for available packaging options.

Storage Conditions

In original sealed packaging protected from sun, dust, moisture and high temperatures. Clean and dry conditions below 25°C.

Please refer to the MSDS for disposal instructions.

Disposal Advice

Safety Advice

Please refer to the MSDS for safety advice.

Our Focus is Clear. **Perfecting Adhesives.**

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